

REPORT No 11661

Date of issue: April 14, 2026

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ISO 3175-2

PROFESSIONAL CARE, DRYCLEANING AND WETCLEANING OF FABRICS AND GARMENTS - PROCEDURE FOR TESTING PERFORMANCE WHEN CLEANING AND FINISHING USING TETRACHLOROETHENE -

Program: SQ-1124.V3

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Prepared by:	Reviewed by:	Approved by:
Berenice Ferrel Assistant Technician	Lic. Esther Casas Physics expert	Eng. Emiliano Medina Quality Assurance Lead

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1. FOREWORD

This report summarizes the results of the **SQ-1124.V3** proficiency testing program for determination of performance when cleaning and finishing using tetrachloroethene. This program carried out in a bilateral format, following the “split-sample” design described in clause A.4.2 of ISO/IEC 17043: 2023 (Alternative interlaboratory comparisons).

South Quality conducted the testing program in February 2026 with the aim of assessing the laboratory's ability to competently perform the designated tests.

2. ORGANIZATION

Program Coordinator: Lic. Esther Casas
Assistant Technician: Berenice Ferrel
Statistic: Lic. Manuel Tozaki
Supervision: Eng. Emiliano Medina

3. OBJECTIVE

The objective of this proficiency testing program is to determination of performance when cleaning and finishing using tetrachloroethene, using the following standard:

Standard
ISO 3175-2: 2017

To verify this, batches of garments and fabrics have been chosen.

Participants in this program have not been previously informed about the expected behavior of the samples they receive.

4. PARTICIPANT

Company: **INTERTEK TEST HIZMETLERI A.Ş.**
Laboratory: INTERTEK
Country: Türkiye
Client ID: S335
Contact person: Kubra Dogan Gungel
Quality Specialist
kubra.dogan@intertek.com

5. HOMOGENEITY

Several batches were prepared identically by the staff at South Quality.

Subsequently, a homogeneity study was conducted with an ISO/IEC 17025 accredited laboratory.

The control process followed ISO 33405: 2024, clauses 7.4.1.1 / 7.4.1.2. Stratified random sampling was applied, and samples were selected using random number generation software.

The results of this test are presented below:

Size of each batch: **50 units**

Tested samples from each batch: **10 units**

DETERMINATION	HOMOGENEITY OF RESULTS IN THE ANALYZED SAMPLES		
	BATCH: LT2645	BATCH: LT2646	BATCH: LT2647
Colour change	YES	NO	YES

Size of each batch: **25 units**

Tested samples from each batch: **5 units**

DETERMINATION	HOMOGENEITY OF RESULTS IN THE ANALYZED SAMPLES		
	BATCH: LT2933	BATCH: LT2934	BATCH: LT2935
Dimensional stability	YES	YES	YES

The samples for this program are taken from the selected batches identified as **LT2645** and **LT2935**.

For the indicated batches, the values determined in the homogeneity study are utilized as the assigned values.

The analysis of the test data indicated that the selected samples exhibited sufficient homogeneity for the program. Therefore, the results of participants identified as outliers cannot be attributed to sample variability.

6. SAMPLE INFORMATION

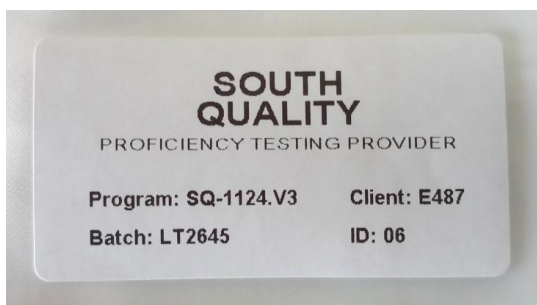
The following samples were sent for testing:

Batch:	LT2645
Sample ID:	06
Characteristics:	White fabric - 110 x 75 cm

Batch:	LT2935
Sample ID:	06
Characteristics:	Women's jacket - Size M

7. IMAGES

SAMPLES



8. ASSIGNED VALUES

BATCH: LT2645	
DETERMINATION	RESULT
Colour change	4.5

BATCH: LT2935		
MEASUREMENT POSITION	DIMENSIONAL CHANGE (%)	SD
Collar	-0.6	0.3
Side seam	-0.7	0.2
Shoulder to waist	-0.8	0.4
Front length	-0.5	0.2
Sleeve length (from the bottom seam)	-0.7	0.2
Across back	-0.5	0.2
Chest	-0.4	0.5
Waist	-0.9	0.3
Hem	-1.2	0.2
Cuff width	-0.9	0.4

9. PARTICIPANT RESULTS (SEE APPENDICES A AND B)

CODE: LT2645-06	
DETERMINATION	RESULT
Colour change	4.5

CODE: LT2935-06	
MEASUREMENT POSITION	DIMENSIONAL CHANGE (%)
Collar	-0.8
Side seam	-0.6
Shoulder to waist	-0.7
Front length	-0.7
Sleeve length (from the bottom seam)	-0.6
Across back	-0.3
Chest	-0.3
Waist	-0.7
Hem	-0.9
Cuff width	-0.7

10. STATISTICS

The results must be treated as quantitative.

According to B.4.1.3 of ISO/IEC 17043: 2023 the appropriate technique is to compare participant results with the assigned values.

- a) For the determination of **COLOUR CHANGE** the comparison is made through the difference **D** (B.1 – ISO/IEC 17043: 2023).

$$D = (x - X)$$

x is the participant's result

X is the assigned value

The performance evaluation is carried out with the following criteria:

$|D| < 1$ indicates “satisfactory” performance and generates no signal;

$|D| = 1$ indicates “questionable” performance and generates a warning signal;

$|D| > 1$ indicates “unsatisfactory” performance and generates an action signal;

b) For the determination of **DIMENSIONAL CHANGE**, the comparison is made through the **z score** (B.3 – ISO/IEC 17043: 2023).

$$z = \frac{x - X}{\hat{\sigma}}$$

- x is the participant’s result
- X is the assigned value
- $\hat{\sigma}$ is the standard deviation

The performance evaluation of each sample is carried out with the following criteria:

- $|z| \leq 2.0$ indicates “satisfactory” performance and generates no signal;
- $2.0 < |z| < 3.0$ indicates “questionable” performance and generates a warning signal;
- $|z| \geq 3.0$ indicates “unsatisfactory” performance and generates an action signal;

11. EVALUATION OF PERFORMANCE

BATCH	COLOUR CHANGE		D	PERFORMANCE RESULT
	PARTICIPANT RESULT	ASSIGNED VALUE		
LT2645	4.5	4.5	0	SATISFACTORY

BATCH: LT2935				
EVALUATION POINT	DIMENSIONAL CHANGE (%)		z score	PERFORMANCE RESULT
	PARTICIPANT RESULT	ASSIGNED VALUE		
Collar	-0.8	-0.6	0.7	SATISFACTORY
Side seam	-0.6	-0.7	0.5	SATISFACTORY
Shoulder to waist	-0.7	-0.8	0.3	SATISFACTORY
Front length	-0.7	-0.5	1.0	SATISFACTORY
Sleeve length (from the bottom seam)	-0.6	-0.7	0.5	SATISFACTORY
Across back	-0.3	-0.5	1.0	SATISFACTORY

EVALUATION POINT	DIMENSIONAL CHANGE (%)		z score	PERFORMANCE RESULT
	PARTICIPANT RESULT	ASSIGNED VALUE		
Chest	-0.3	-0.4	0.2	SATISFACTORY
Waist	-0.7	-0.9	0.7	SATISFACTORY
Hem	-0.9	-1.2	1.5	SATISFACTORY
Cuff width	-0.7	-0.9	0.5	SATISFACTORY

12. CONCLUSIONS

The overall performance of this **SQ-1124.V3** program from the participant laboratory **INTERTEK TEST HIZMETLERI A.Ş. - INTERTEK**, is **SUFFICIENT** based on expected results.

The criteria used for evaluating the overall performance are as follows:

- **SUFFICIENT** performance: No unsatisfactory/questionable results were obtained.
- **ALMOST SUFFICIENT** performance: No unsatisfactory results were obtained, but one questionable result was found.
- **INSUFFICIENT** performance: An unsatisfactory result or two questionable results were obtained.

APPENDIX A

INSTRUCTIONS



INSTRUCTIONS

PROGRAM:	Professional care, drycleaning and wetcleaning of fabrics and garments - Procedure for testing performance when cleaning and finishing using tetrachloroethene
CODE:	SQ-1124
VERSION:	3
STANDARD:	ISO 3175-2
COORDINATOR:	Lic. Esther Casas (ecasas@ptsouthquality.com)

1 - General

This document is a guide for managing the results of the **SQ-1124.V3** program.

2 - Standard

ISO 3175-2: 2017

3 - Tests involved

TEST
Determination of performance when cleaning and finishing using tetrachloroethene

4 - Samples

CODE	SAMPLE	QUANTITY
LT2645-06	White fabric - 110 x 75 cm	1
LT2935-06	Women's jacket - Size M	1

5 - Notes

- a) Being a bilateral program, there is no deadline for submitting results.
- b) The participant must submit the results using the usual report employed by their laboratory.
- c) The samples are to be handled as routine lab samples, with all testing, documentation, and reporting adhering to ISO 3175-2.
- d) Samples must be retained until the end of the program, which concludes with the submission of the final report.
- e) To review the results, test images would be appreciated. Images can be attached at the end of this document or sent by email.

6 - Test conditions

CODE	DRYCLEANING PROCEDURES	TEST CYCLES	FINISHING TREATMENT
LT2645-06	SENSITIVE	3	METHOD A
LT2935-06	NORMAL	3	METHOD C

7 - Parameters to determine

CODE	PARAMETERS
LT2645-06	COLOUR CHANGE (ISO 105-A02)
LT2935-06	DIMENSIONAL STABILITY (ISO 3759)

PHOTOGRAPHS

APPENDIX B

PARTICIPANT RESULTS (TR # TURT260008534)

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Form LG.044/Rev:1/03.01.2022



Test
TS EN ISO/IEC 17025
AS-0716-T

AB-0716-T

TURT260008534

02-26

TEST REPORT

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REPORT NUMBER : TURT260008534
APPLICANT NAME : SONER TURUNÇ
ADDRESS : Fatih Cad.Dereboyu sok.No.4/2 (test2)Küçükçekmece İstanbul / TURKEY
TEL:1FAX:(test)
Attention : XX (xxxx)
BUYER : LAB.TURKEY
SAMPLE DESCRIPTION : One sample of white woven fabric
DATE IN : 23 January ,2026
DATE OUT : 9 February ,2026
DENEME1 : DENEME1
DENEME2 : DENEME1
DENEME3 : DENEME1
DENEME4 : DENEME1
DENEME5 : DENEME1
DENEME6 : DENEME1
DENEME7 : DENEME1
DENEME8 : DENEME1
DENEME9 : DENEME1
DENEME10 : DENEME1
DENEME11 : DENEME1
DENEME12 : DENEME1
DENEME13 : DENEME1
DENEME14 : DENEME1
DENEME15 : DENEME1
DENEME16 : DENEME1
DENEME17 : DENEME1
DENEME18 : DENEME1
DENEME19 : DENEME1
DENEME20 : DENEME1

Burcu YARLIGAN
Customer Care Executive



Durmuş UĞURLU
Textile Laboratory Manager

Intertek Test Hizmetleri A.S.
Merkez Mahallesi Sanayi Cad. No.23 Altındag Plaza Yenibosna-34197 /İSTANBUL
Phone : +90 212 496 46 46 Fax: +90 212 452 80 55
e-mail : intertekg.turkiye@intertek.com
http://www.intertek-turkey.com



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TEST REPORT

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DENEME21 :	DENEME1
DENEME22 :	DENEME1
DENEME23 :	DENEME1
DENEME24 :	DENEME1
DENEME25 :	DENEME1
DENEME26 :	DENEME1
DENEME27 :	DENEME1
DENEME28 :	DENEME1
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DENEME35 :	DENEME1
DENEME36 :	DENEME1
DENEME37 :	DENEME1
DENEME38 :	DENEME1
DENEME39 :	DENEME1
DENEME40 :	DENEME1
FIBER COMPOSITION :	Not Given
PROVIDED CARE LABEL :	Not Given

TEST	SAMPLE
Appearance After Commercial Dry Cleaning	1 NR

Intertek Test Hizmetleri A.S.
 Merkez Mahallesi Sanayi Cad. No.23 Altindag Plaza Yenibosna-34197 /ISTANBUL
 Phone : +90 212 496 46 46 Fax: +90 212 452 80 55
 e-mail : intertekg.turkiye@intertek.com
 http://www.intertek-turkey.com



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TEST REPORT

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P = MEETS BUYER' S REQUIREMENT / F = DOES NOT MEET BUYER' S REQUIREMENT / NR = NO REQUIREMENT / SC=STILL CONTINUES / X=NOT PERFORMED / NA = NOT APPLICABLE / LS = LACK OF SAMPLE / NC = NO COMMENT / I = INCONCLUSIVE / # = SEE RESULT / NF = NEEDS FURTHER TESTING / A = ABSENT / M = MARGINAL ACCEPT / SD = SEE DETAILS ENCLOSED / FS: FURTHER STEPS / MA = MINIMUM AMOUNT

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Merkez Mahallesi Sanayi Cad. No.23 Altindag Plaza Yenibosna-34197 /ISTANBUL
Phone : +90 212 496 46 46 Fax: +90 212 452 80 55
e-mail : intertekg.turkiye@intertek.com
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RESULTS
REPORT :TURT260008534

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LAB.TURKEY

Test Method	Results	Requirements
Appearance After Commercial Dry Cleaning		
ISO 3175-1:2017		
Commercial Dry Clean		
Ballast: 80% Wool pieces, 20% Cotton pieces		
Finishing Treatments:		
Method A: No Finishing Required		
Dry Cleaning Equipment Brand/Model: Permak /F10ST2		
<u>Colour Change</u>		
White main	4-5	No Requirement

Note: Test was performed without sorbitan mono-oleate.
Estimated Total Uncertainty=(±0.5 Grade)

END OF TEST REPORT

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Merkez Mahallesi Sanayi Cad. No.23 Altindag Plaza Yenibosna-34197 /ISTANBUL
Phone : +90 212 496 46 46 Fax: +90 212 452 80 55
e-mail : intertekcg.turkiye@intertek.com
http://www.intertek-turkey.com

APPENDIX C

PARTICIPANT RESULTS (TR # TURT260008535)

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Test
TS EN ISO/IEC 17025
AB-0716-T

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TURT260008535

02-26

TEST REPORT

Page 1 of 5

REPORT NUMBER : TURT260008535
APPLICANT NAME : SONER TURUNÇ
ADDRESS : Fatih Cad.Dereboyu sok.No.4/2 (test2)Küçükçekmece İstanbul / TURKEY
TEL:1FAX:(test)

Attention : XX (xxxx)

BUYER LAB.TURKEY
SAMPLE DESCRIPTION : One sample of black woven jacket
DATE IN : 23 January ,2026
DATE OUT : 9 February ,2026
DENEME1 : DENEME1
DENEME2 : DENEME1
DENEME3 : DENEME1
DENEME4 : DENEME1
DENEME5 : DENEME1
DENEME6 : DENEME1
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DENEME15 : DENEME1
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DENEME20 : DENEME1

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Intertek Test Hizmetleri A.S.
Merkez Mahallesi Sanayi Cad. No.23 Altındağ Plaza Yenibosna-34197 /İSTANBUL
Phone : +90 212 496 46 46 Fax: +90 212 452 80 55
e-mail : intertekg.turkiye@intertek.com
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TEST REPORT

REPORT : TURT260008535

DENEME21 :	DENEME1
DENEME22 :	DENEME1
DENEME23 :	DENEME1
DENEME24 :	DENEME1
DENEME25 :	DENEME1
DENEME26 :	DENEME1
DENEME27 :	DENEME1
DENEME28 :	DENEME1
DENEME29 :	DENEME1
DENEME30 :	DENEME1
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DENEME32 :	DENEME1
DENEME33 :	DENEME1
DENEME34 :	DENEME1
DENEME35 :	DENEME1
DENEME36 :	DENEME1
DENEME37 :	DENEME1
DENEME38 :	DENEME1
DENEME39 :	DENEME1
DENEME40 :	DENEME1
FIBER COMPOSITION :	Not Given
PROVIDED CARE LABEL :	Not Given

TEST	SAMPLE
	1
Dimensional Stability To Dry Cleaning Commercial Process - LINING	NR

Intertek Test Hizmetleri A.S.
Merkez Mahallesi Sanayi Cad. No.23 Altindag Plaza Yenibosna-34197 /ISTANBUL
Phone : +90 212 496 46 46 Fax: +90 212 452 80 55
e-mail : intertekg.turkiye@intertek.com
<http://www.intertek-turkey.com>



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TEST	SAMPLE
Dimensional Stability To Dry Cleaning Commercial Process - SHELL	1 NR

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260008535

Test Method	Results	Requirements		
Dimensional Stability To Dry Cleaning Commercial Process				
ISO 3175-2:2017				
- SHELL				
Commercial Dry Clean				
Ballast: 80% Wool pieces, 20% Cotton pieces				
Finishing Treatments:				
Method C: finishing with a steam press				
Condition: (2 ± 1) s actual steam then (5 ± 1) s vacuum/Model: Permak /F10ST2				
	<u>Original (cm)</u>	<u>After Dry Clean (cm)</u>	<u>Dimensional Change (%)</u>	
Collar	37.3	37.0	-0.8	No Requirement
Side Seam	23.7	23.5	-0.8	
Shoulder to velt	56.4	55.8	-1.1	
Front length	47.7	47.2	-1.0	
Sleeve length (From the bottom seam)	46.2	46.0	-0.4	
Across back	47.7	47.3	-0.8	
Chest	56.0	55.5	-0.9	
Waist	56.4	56.0	-0.7	
Hem	56.8	56.2	-1.1	
Cuff width	12.3	12.2	-0.8	

Note: Test was performed without sorbitan mono-oleate.

Estimated Total Uncertainty=(±2,5%)

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TURT260008535
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RESULTS
REPORT :TURT260008535

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LAB.TURKEY

Test Method	Results	Requirements
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Dimensional Stability To Dry Cleaning Commercial Process

ISO 3175-2:2017

- LINING

Commercial Dry Clean

Ballast: 80% Wool pieces, 20% Cotton pieces

Finishing Treatments:

Method C: finishing with a steam press

Condition: (2 ± 1) s actual steam then (5 ± 1) s vacuum/Model: Permak /F10ST2

	Original (cm)	After Dry Clean (cm)	Dimensional Change (%)	Requirements
Side Seam	24.2	24.0	-0.8	No Requirement
Shoulder to velt	52.0	51.7	-0.6	
Front length	43.8	43.5	-0.7	
Sleeve length (From the bottom seam)	42.2	41.9	-0.7	
Across back	50.3	50.0	-0.6	
Chest	58.0	57.8	-0.3	
Waist	57.7	57.5	-0.3	
Hem	55.8	55.4	-0.7	
White-navy stripe sleeve lining part length	23.3	23.1	-0.9	
White-navy stripe sleeve lining part width	14.3	14.2	-0.7	

Note: Test was performed without sorbitan mono-oleate.

Estimated Total Uncertainty=(±2,5%)

END OF TEST REPORT

Intertek Test Hizmetleri A.S.
Merkez Mahallesi Sanayi Cad. No.23 Altindag Plaza Yenibosna-34197 /ISTANBUL
Phone : +90 212 496 46 46 Fax: +90 212 452 80 55
e-mail : intertekg.turkiye@intertek.com
http://www.intertek-turkey.com

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